

View Online at <https://aerobasegroup.com/nsn/5305-01-337-5997>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.902 inches

**Fastener Length:**

Between 2.011 inches and 2.058 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 1.168 inches and 1.280 inches

**Grip Diameter:**

Between 0.6235 inches and 0.6240 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.625 inches

**Grip Length:**

Between 1.115 inches and 1.135 inches

**Thready Qty Per Inch (tpi):**

18

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0