

View Online at <https://aerobasegroup.com/nsn/5305-01-339-5003>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.739 inches and 0.761 inches

**Head Style:**

Headless (setscrew)

**Locking Feature:**

Strip threads

**Point Length:**

0.178 inches

**Point Style:**

Flat

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

Between 0.125 inches and 0.127 inches

**Thready Qty Per Inch (tpi):**

28

**Hardness Rating:**

45.0 rockwell c and 53.0 rockwell c

**Point Chamfer Angle:**

90.0 degrees

**Material:**

Steel comp 303

**Material Specification:**

Ams 5640 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1081 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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