

View Online at <https://aerobasegroup.com/nsn/5305-01-339-5012>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.759 inches

Fastener Length:

Between 4.619 inches and 4.649 inches

Head Style:

Flat countersunk

Head Diameter:

Between 1.219 inches and 1.323 inches

Grip Diameter:

Between 0.8735 inches and 0.8740 inches

Shank Unthreaded Hole Diameter:

0.141 inches first hole and 0.146 inches first hole

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.875 inches

Grip Length:

Between 3.865 inches and 3.885 inches

Thready Qty Per Inch (tpi):

14

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

4.206 inches first hole

Surface Finish:

32.0 microinches bearing surface of head 32.0 microinches grip 32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response or ams 5737 assn standard single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Specification Data:

80205-nas8714 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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