

View Online at <https://aerobasegroup.com/nsn/5305-01-339-6980>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.403 inches

Fastener Length:

Between 1.012 inches and 1.059 inches

Head Style:

Flat countersunk undercut

Head Diameter:

Between 0.475 inches and 0.507 inches

Head Height:

Between 0.073 inches and 0.076 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 0.615 inches and 0.635 inches

Features Provided:

Cetyl alcohol lubricant and o ring

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches threads

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Bac 5861 national specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0