NSN 5305-01-342-3182

Machine Screw - Page 1 of 2

View Online at https://aerobasegroup.com/nsn/5305-01-342-3182



Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.475 inches and 0.568 inches

Fastener Length:

Between 0.594 inches and 0.625 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.231 inches and 0.279 inches

Internal Drive Style:

Torque set

Thread Diameter:

0.138 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

Between 36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Screw Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740

Screw Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military

specification 3rd material response

Screw Surface Treatment:

Cadmium and chromate

Screw Surface Treatment Specification:

Qq-p-416, ty2, cl2 federal specification single treatment response

Shank Surface Finish:

32.0 microinches

Thread Surface Finish:

32.0 microinches

Color:

Black

Thread Series Designator:

Unjc

Specification Data:

NSN 5305-01-342-3182

Machine Screw - Page 2 of 2

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A500d0

Mil-std (military Standard):

Mil-s-5626 spec.

