

View Online at <https://aerobasegroup.com/nsn/5305-01-346-4448>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.804 inches and 0.875 inches

**Fastener Length:**

0.875 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.491 inches and 0.503 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Hardness Rating:**

Between 26.0 rockwell c and 32.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Navy special project

**Screw Material:**

Steel comp 4037 or steel comp 8630

**Screw Surface Treatment:**

Cadmium and chromate

**Screw Surface Treatment Specification:**

Qq-p-416, type 2, class 2 federal specification single treatment response

**Special Features:**

Unichrome dip bulletin 65-b-cd

**Color:**

Black

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas514 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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