

View Online at <https://aerobasegroup.com/nsn/5305-01-346-4448>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.804 inches and 0.875 inches

Fastener Length:

0.875 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.491 inches and 0.503 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

Between 26.0 rockwell c and 32.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Navy special project

Screw Material:

Steel comp 4037 or steel comp 8630

Screw Surface Treatment:

Cadmium and chromate

Screw Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Special Features:

Unichrome dip bulletin 65-b-cd

Color:

Black

Thread Series Designator:

Unjf

Specification Data:

80205-nas514 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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