NSN 5305-01-347-7115

Thread Class:

Close Tolerance Screw - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5305-01-347-7115

3a					
Thread Direction:					
Right-hand					
Thread Length:					
0.406 inches					
Fastener Length:					
Between 0.829 inches and 0.859 inches					
Head Style:					
Flat countersunk undercut					
Head Diameter:					
Between 0.349 inches and 0.381 inches					
Head Height:					
Between 0.044 inches and 0.046 inches					
Grip Diameter:					
Between 0.1885 inches and 0.1895 inches					
Internal Drive Style:					
High-torque					
Thread Diameter:					
0.190 inches					
Grip Length:					
Between 0.428 inches and 0.448 inches					
Features Provided:					
Cetyl alcohol lubricant and o ring					
Thready Qty Per Inch (tpi):					
32					
Countersink Angle:					
Between 99.0 degrees and 101.0 degrees					
Surface Finish:					
32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads					
Material:					
Steel comp xm-13					
Material Specification:					
Ams 5629 assn standard single material response					
Surface Treatment:					
Aluminum and chromate					
Surface Treatment Specification:					
Mil-c-83488 type 2 cl 3 military specification single treatment response					
Thread Series Designator:					
Unjf					
Shelf Life:					
N/a					

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-c-83488 spec.