

View Online at <https://aerobasegroup.com/nsn/5305-01-348-2680>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.276 inches

**Fastener Length:**

Between 2.761 inches and 2.791 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.306 inches and 0.313 inches

**Head Height:**

Between 0.103 inches and 0.118 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 2.490 inches and 2.510 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Surface Finish:**

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

**Material:**

Steel comp 4140 or steel comp e4340 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, ty2 cl2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1123 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0