

View Online at <https://aerobasegroup.com/nsn/5305-01-348-7812>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.345 inches

**Fastener Length:**

Between 0.580 inches and 0.610 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.328 inches and 0.385 inches

**Grip Diameter:**

Between 0.885 inches and 0.895 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.240 inches and 0.260 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response or ams 5731 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0