

View Online at <https://aerobasegroup.com/nsn/5305-01-350-4223>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.277 inches

Fastener Length:

Between 0.324 inches and 0.354 inches

Head Style:

Pan

Head Diameter:

Between 0.256 inches and 0.270 inches

Head Height:

Between 0.087 inches and 0.097 inches

Internal Drive Style:

Torque-set ribbed

Thread Diameter:

0.138 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

Between 36.0 rockwell c and 40.0 rockwell c

Screw Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

Screw Surface Treatment:

Cadmium and chromate

Screw Surface Treatment Specification:

Qq-p-416 ty2 cl2 federal specification single treatment response

Bearing Surface Of Head Surface Finish:

32.0 microinches

Shank Surface Finish:

32.0 microinches

Thread Surface Finish:

32.0 microinches

Thread Series Designator:

Unjc

Specification Data:

80205-nas1218 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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