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Thread Class:	
3a	
Thread Directio	n:
Right-hand	
Thread Length:	
0.345 inches	
Fastener Lengtl	1:
Between 1.205 ir	nches and 1.235 inches
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.328 ir	nches and 0.385 inches
Grip Diameter:	
Between 0.1885	inches and 0.1895 inches
Internal Drive S	tyle:
Offset cruciform	(torque set)
Thread Diamete	r:
0.190 inches	
Grip Length:	
Between 0.865 ir	nches and 0.885 inches
Thready Qty Pe	r Inch (tpi):
32	
Min. Tensile Str	ength (psi):
160000 pounds p	per square inch
Countersink An	gle:
Between 99.0 de	grees and 101.0 degrees
Material:	
Iron alloy 660	
Material Specifi	cation:
Ams5731 assn s	tandard single material response or ams5737 assn standard single material response
Surface Treatme	ent:
Passivate	
Surface Treatme	ent Specification:
Qq-p-35 federal	specification single treatment response
Thread Series D	Designator:
Unjf	
Shelf Life:	
N/a	
Unit Of Measure	
Demilitarization	:
No	

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