NSN 5305-01-359-3629

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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
0.403 inches	
Fastener Length:	
Between 1.763 inches and 1.793 inches	
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.350 inches and 0.399 inches	
Grip Diameter:	
Between 0.2485 inches and 0.2495 inches	
Internal Drive Style:	
Torque-set ribbed	
Thread Diameter:	
0.250 inches	
Grip Length:	
Between 1.365 inches and 1.385 inches	
Thready Qty Per Inch (tpi):	
28	
Countersink Angle:	
Between 99.0 degrees and 101.0 degrees	
Material:	
Iron alloy 660	
Material Specification:	
Ams5737 assn standard single material response or ams5732 assn standard single material response	or ams5731 assn standard single
material response	
Surface Treatment:	
Passivate	
Surface Treatment Specification:	
Qq-p-35 federal specification single treatment response	
Thread Series Designator:	
Unjf	
Specification Data:	
80205-nas1581 professional/industrial association standard	
Shelf Life:	
N/a	
Unit Of Measure:	
-	
Demilitarization:	
No	

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