

View Online at <https://aerobasegroup.com/nsn/5305-01-361-6752>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 3.218 inches and 3.250 inches

Fastener Length:

Between 3.234 inches and 3.281 inches

Head Style:

Hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.367 inches and 0.376 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Screw Material:

Iron alloy 660

Screw Material Specification:

Ams5731 assn standard single material response or ams5737 assn standard single material response

Screw Surface Treatment:

Passivate

Screw Surface Treatment Specification:

Qq+35 federal specification single treatment response

Bearing Surface Of Head Surface Finish:

63.0 microinches

Shank Surface Finish:

32.0 microinches

Thread Surface Finish:

32.0 microinches

Thread Series Designator:

Unjf

Specification Data:

80205-nas1802 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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