

View Online at <https://aerobasegroup.com/nsn/5305-01-366-2783>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.398 inches

**Fastener Length:**

Between 2.142 inches and 2.172 inches

**Head Style:**

Oval countersunk

**Head Diameter:**

Between 0.390 inches and 0.395 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.081 inches first hole

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.678 inches and 1.698 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

95000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

2.072 inches first hole and 2.098 inches first hole

**Surface Finish:**

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0