NSN 5305-01-375-2858

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Thread Series Designator:	
Qq-p-416 ty2 cl2 federal specification	n single treatment response
Surface Treatment Specification:	
Cadmium and chromate	
Surface Treatment:	
specification 3rd material response	
	material response or mil-s-5000 military specification 2nd material response or mil-s-6049 milita
Material Specification:	
Steel comp 4140 or steel comp e43	40 or steel comp 8740
Material:	
Between 99.0 degrees and 101.0 de	parees
Countersink Angle:	
24	
Thready Qty Per Inch (tpi):	
Between 0.428 inches and 0.448 inc	ches
Grip Length:	
0.3125 inches	
Thread Diameter:	
Torque-set ribbed	
Internal Drive Style:	
Between 0.3110 inches and 0.3120	inches
Grip Diameter:	
0.578 inches	
Flat countersunk Head Diameter:	
Head Style:	
Between 0.924 inches and 0.954 inc	ches
Fastener Length:	
0.501 inches	
Thread Length:	
Right-hand	
Thread Direction:	

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Fiig: A003b0

Mil-std (military Standard):

Mil-s-5626 spec.