06



NSN 5305-01-383-2506 Machine Screw - Page 1 of 2	AeroBase Group
View Online at https://aerobasegroup.com/nsn/5305-01-383-2506	
Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
0.438 inches	
Fastener Length:	
0.438 inches	
Head Style:	
Flat chamfer	
Head Diameter:	
Between 0.389 inches and 0.414 inches	
Head Height:	
0.266 inches	
Hole Diameter:	
0.070 inches	
Internal Drive Style:	
Slot	
Thread Diameter:	
0.250 inches	
Hole Quantity:	
2	
Thready Qty Per Inch (tpi):	
28	
Hardness Rating:	
Between 26.0 rockwell c and 32.0 rockwell c	
Criticality Code Justification:	
Thsd	
Screw Material:	
Steel comp 8740	
Screw Material Specification:	
Ams 6322 assn standard single material response	
Head Hole Configuration Style:	
Round	
Bearing Surface Of Head Surface Finish:	
63.0 microinches	
Thread Surface Finish:	
32.0 microinches	
Special Features:	
Nthread is safety critical per mil-s-7742 under application category safety critical. Apply one coat of mil-p-23377,	type 1, cl 1 or 3 and two
top coats of mil-c-46168, color code 33538 per fed-std-595 to top of head	

Unf

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Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A500d0

