

View Online at <https://aerobasegroup.com/nsn/5305-01-383-3740>

Thread Class:

A3a

Thread Direction:

Right-hand

Thread Length:

0.316 inches

Fastener Length:

1.378 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.497 inches and 0.507 inches

Hole Diameter:

0.076 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 1.052 inches and 1.072 inches

Hole Quantity:

1

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

5820 pounds per square inch

Hole Configuration Style:

Round

Countersink Angle:

99.0 degrees and 101.0 degrees

Material:

Steel comp 4140

Material Specification:

Mil-s-5626 military specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1154 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.