

View Online at <https://aerobasegroup.com/nsn/5305-01-383-6064>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Fastener Length:

0.863 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.498 inches and 0.507 inches

Grip Diameter:

Between 0.2797 inches and 0.2807 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.428 inches and 0.448 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

6300 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4140

Material Specification:

Mil-s-5626 military specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 ty2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1974 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.