## NSN 5305-01-384-1627

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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
0.276 inches	
Fastener Length:	
Between 0.511 inches	and 0.541 inches
Head Style:	
Pan	
Head Diameter:	
Between 0.361 inches	and 0.385 inches
Head Height:	
Between 0.103 inches	and 0.118 inches
Grip Diameter:	
Between 0.1885 inche	s and 0.1895 inches
Internal Drive Style:	
Offset cruciform (torqu	e set)
Thread Diameter:	
0.190 inches	
Grip Length:	
Between 0.240 inches	and 0.260 inches
Thready Qty Per Inch	(tpi):
32	
Material:	
Steel comp 4140 or st	eel comp 4340 or steel comp 8740
Material Specification	1:
Mil-s-5626 military spe	cification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military
specification 3rd mater	ial response
Surface Treatment:	
Cadmium and chroma	te
Surface Treatment S	pecification:
Qq-p-416, type 2.Cl 2	federal specification single treatment response
Thread Series Desigr	nator:
Unjf	
Specification Data:	
80205-nas1143 profes	sional/industrial association standard
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	

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Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

