

View Online at <https://aerobasegroup.com/nsn/5305-01-386-5277>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.605 inches

Fastener Length:

2.485 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.853 inches and 0.875 inches

Head Height:

Between 0.365 inches and 0.375 inches

Shoulder Diameter:

0.621 inches first shoulder and 0.623 inches first shoulder

Shoulder Length:

1.652 inches first shoulder

Internal Drive Style:

Hexagon

Thread Diameter:

0.500 inches

Width Across Flats:

0.312 inches

Thready Qty Per Inch (tpi):

13

Min. Tensile Strength (psi):

140000 pounds per square inch

Criticality Code Justification:

Feat

Shoulder Shape:

Round first shoulder

Special Features:

This item is flight safety critical. Thread is safety critical per mil-s-7742 under application category safety critical. Apply one coat of mil-p-23377, type 1, cl 1 or 3 and two top coats of mil-c-46168, color code 33538 per fed-std-595 to top of head. Threads and shoulder are undercut for relief.

Material:

Steel uns k03104

Material Specification:

Astm a574 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 3 federal specification all treatment responses

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0