

View Online at <https://aerobasegroup.com/nsn/5305-01-390-6463>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.981 inches

Fastener Length:

Between 3.466 inches and 3.496 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.852 inches and 0.933 inches

Grip Diameter:

Between 0.623 inches and 0.624 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.625 inches

Grip Length:

Between 2.490 inches and 2.510 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4140

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification all treatment responses

Thread Series Designator:

Unjf

Specification Data:

80205-nas1581 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0