

View Online at <https://aerobasegroup.com/nsn/5305-01-391-1413>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.363 inches

**Fastener Length:**

Between 1.286 inches and 1.316 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.258 inches and 0.305 inches

**Grip Diameter:**

Between 0.1890 inches and 0.1895 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.928 inches and 0.948 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5731 assn standard 1st material response or ams 5732 assn standard 2nd material response or ams 5737 assn standard 3rd material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1581 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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