

View Online at <https://aerobasegroup.com/nsn/5305-01-391-3580>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.363 inches

**Fastener Length:**

Between 2.598 inches and 2.628 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.258 inches and 0.305 inches

**Grip Diameter:**

Between 0.1890 inches and 0.1895 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 2.240 inches and 2.260 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches fastener

**Special Features:**

Offset cruciform recess per ms33781

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard 1st material response or ams 4967 assn standard 2nd material response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1581 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0