

View Online at <https://aerobasegroup.com/nsn/5305-01-392-3410>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.425 inches

**Fastener Length:**

Between 2.410 inches and 2.440 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.577 inches and 0.635 inches

**Shoulder Diameter:**

0.3115 inches first shoulder and 0.3120 inches first shoulder

**Shoulder Length:**

1.492 inches first shoulder

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Shoulder Shape:**

Round first shoulder

**Special Features:**

Internal drive has a reduced size torq-set recess

**Material:**

Nickel alloy 718

**Material Specification:**

Ams5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0