

View Online at <https://aerobasegroup.com/nsn/5305-01-392-3410>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Fastener Length:

Between 2.410 inches and 2.440 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.577 inches and 0.635 inches

Shoulder Diameter:

0.3115 inches first shoulder and 0.3120 inches first shoulder

Shoulder Length:

1.492 inches first shoulder

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

220000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Shoulder Shape:

Round first shoulder

Special Features:

Internal drive has a reduced size torq-set recess

Material:

Nickel alloy 718

Material Specification:

Ams5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0