

View Online at <https://aerobasegroup.com/nsn/5305-01-394-3925>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.323 inches

Fastener Length:

Between 0.684 inches and 0.713 inches

Head Style:

Flat countersunk undercut

Head Diameter:

Between 0.266 inches and 0.303 inches

Head Height:

0.049 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Single Shear Strength:

95000 pounds per square inch

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.190 inches

Grip Length:

Between 0.365 inches and 0.385 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard 1st material response or ams 5737 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, ty2, cl2 federal specification all treatment responses

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0