

View Online at <https://aerobasegroup.com/nsn/5305-01-395-3583>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Fastener Length:**

0.960 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.490 inches and 0.523 inches

**Internal Drive Style:**

Hexagon

**Material Accommodated Thickness:**

0.250 inches

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

0.220 inches

**Features Provided:**

Dry film lubricant

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

Between 99.5 degrees and 100.5 degrees

**Lead Thread Quantity:**

Two

**Special Features:**

Internal threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response

**Surface Treatment:**

Passivate and lubricant

**Surface Treatment Specification:**

Qq-p-35 federal specification 1st treatment response and mil-I-46010, type 1, kal-gard ty fa military specification 2nd treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-I-46010 spec.