

View Online at <https://aerobasegroup.com/nsn/5305-01-397-1393>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

1.000 inches

**Fastener Length:**

Between 1.960 inches and 2.000 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.150 inches and 0.163 inches

**Width Between Flats:**

Between 0.428 inches and 0.438 inches

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

150000 pounds per square inch

**Hardness Rating:**

33.0 rockwell c and 39.0 rockwell c

**Minimum Yield Strength:**

130000 pounds per square inch

**Material:**

Steel uns k04100

**Material Specification:**

Astm a354 gr bd gr 8 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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