

View Online at <https://aerobasegroup.com/nsn/5305-01-397-1786>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.406 inches

**Fastener Length:**

Between 1.391 inches and 1.421 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.297 inches and 0.302 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.990 inches and 1.010 inches

**Features Provided:**

Cetyl alcohol lubricant

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp xm-13

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Mil-c-83488, type 2, class 3 military specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-c-83488 spec.