

View Online at <https://aerobasegroup.com/nsn/5305-01-399-3101>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.403 inches

Fastener Length:

Between 0.638 inches and 0.668 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.3504 inches and 0.3998 inches

Shoulder Diameter:

0.2641 inches first shoulder and 0.2651 inches first shoulder

Shoulder Length:

0.240 inches first shoulder and 0.260 inches first shoulder

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Shoulder Shape:

Round first shoulder

Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military specification 3rd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1581 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.