

View Online at <https://aerobasegroup.com/nsn/5305-01-407-7253>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.242 inches

Fastener Length:

0.500 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.4640 inches and 0.5066 inches

First Diameter From Head:

Between 0.200 inches and 0.204 inches

Internal Drive Style:

High-torque

End Application:

Aircraft, hawkeye e-2c

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Externally Relieved Body Diameter Quantity:

1

Special Features:

M/f nas1604-3; unthreaded shoulder portion under head 0.250 in.Dia

Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 ty2 cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0