

View Online at <https://aerobasegroup.com/nsn/5305-01-417-4554>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Fastener Length:

Between 1.848 inches and 1.878 inches

Head Style:

Flat countersunk undercut

Head Diameter:

Between 0.358 inches and 0.386 inches

Head Height:

0.060 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Single Shear Strength:

125000 pounds per square inch

Internal Drive Style:

Cross recess type ii

Thread Diameter:

0.250 inches

Grip Length:

Between 1.428 inches and 1.448 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Navy special project

Material:

Steel comp xm-13

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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