

View Online at <https://aerobasegroup.com/nsn/5305-01-418-9140>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.345 inches

**Fastener Length:**

Between 1.830 inches and 1.860 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.345 inches and 0.381 inches

**Spline Major Diameter:**

Between 0.154 inches and 0.156 inches

**Grip Diameter:**

Between 0.1890 inches and 0.1895 inches

**Internal Drive Style:**

Torx

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 1.490 inches and 1.510 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Nas 4004 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0