

View Online at <https://aerobasegroup.com/nsn/5305-01-418-9853>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.345 inches

Fastener Length:

Between 0.580 inches and 0.610 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.2650 inches and 0.3016 inches

Spline Major Diameter:

Between 0.154 inches and 0.156 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Single Shear Strength:

125000 pounds per square inch

Internal Drive Style:

Torx

End Application:

Hornet f/a-18

Thread Diameter:

0.190 inches

Grip Length:

Between 0.240 inches and 0.260 inches

Thready Qty Per Inch (tpi):

32

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Special Features:

Cetyl alcohol per mil-I-87132 type 1 gr b.

Material:

Steel comp xm-13

Material Specification:

23-112, cage76301 mfr ref single material response

Surface Treatment:

Aluminum and chromate

Surface Treatment Specification:

Mil-c-83488 type 2 cl c military specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-c-83488 spec.