

View Online at <https://aerobasegroup.com/nsn/5305-01-418-9857>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.345 inches

**Fastener Length:**

Between 0.455 inches and 0.485 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.2650 inches and 0.3016 inches

**Spline Major Diameter:**

Between 0.154 inches and 0.156 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Single Shear Strength:**

125000 pounds per square inch

**Internal Drive Style:**

Torx

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.115 inches and 0.135 inches

**Thready Qty Per Inch (tpi):**

32

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Special Features:**

Cetyl alcohol per mil-I-87132 type 1 gr b

**Material:**

Steel comp xm-13

**Material Specification:**

23-112, cage76301 mfr ref single material response

**Surface Treatment:**

Aluminum and chromate

**Surface Treatment Specification:**

Mil-c-83488 type 2 cl c military specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-c-83488 spec.