

View Online at <https://aerobasegroup.com/nsn/5305-01-419-4459>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.403 inches

Fastener Length:

Between 1.513 inches and 1.548 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.3504 inches and 0.3988 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 1.115 inches and 1.135 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response or ams 5732 assn standard single material response or ams 5737 assn standard single material response or ams 5853 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1581 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0