

View Online at <https://aerobasegroup.com/nsn/5305-01-421-7544>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.403 inches

**Fastener Length:**

Between 1.700 inches and 1.730 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.464 inches and 0.506 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches threads and 0.086 inches threads

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.302 inches and 1.322 inches

**Thread Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.574 inches threads and 1.624 inches threads

**Material:**

Iron alloy 660

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1580 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0