

View Online at <https://aerobasegroup.com/nsn/5305-01-424-3571>

**Thread Class:**

2a

**Thread Direction:**

Left-hand

**Thread Length:**

0.167 inches

**Fastener Length:**

Between 0.281 inches and 0.312 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.257 inches and 0.279 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.138 inches

**Thready Qty Per Inch (tpi):**

32

**Countersink Angle:**

Between 80.0 degrees and 82.0 degrees

**Screw Material:**

Steel comp 316

**Screw Material Specification:**

Qq-s-763 federal specification single material response or ff-s-86 federal standard single material response

**Screw Surface Treatment:**

Passivate

**Screw Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Special Features:**

Cres comp 316 only

**Thread Series Designator:**

Unc

**Departure From Cited Document:**

As modified by material

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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