

View Online at <https://aerobasegroup.com/nsn/5305-01-424-3581>

Thread Class:

2a

Thread Direction:

Left-hand

Thread Length:

0.497 inches

Fastener Length:

Between 0.719 inches and 0.750 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.452 inches and 0.507 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

20

Countersink Angle:

Between 80.0 degrees and 82.0 degrees

Screw Material:

Steel comp 304

Screw Material Specification:

Qq-s-763 federal specification single material response or ff-s-86 federal standard single material response

Screw Surface Treatment:

Passivate

Screw Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Special Features:

Cres comp 304 only

Thread Series Designator:

Unc

Departure From Cited Document:

As modified by material

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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