

View Online at <https://aerobasegroup.com/nsn/5305-01-425-8825>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.403 inches

Fastener Length:

Between 2.638 inches and 2.668 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.3504 inches and 0.3988 inches

Grip Diameter:

0.248 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

2.653 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

3200 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4130 or steel comp 4340 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6047 military specification 3rd material response

Surface Treatment:

Cadmium or passivate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification 1st treatment response or qq-p-35 federal specification 2nd treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1581 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.