

View Online at <https://aerobasegroup.com/nsn/5305-01-429-3500>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.338 inches

Fastener Length:

Between 0.385 inches and 0.415 inches

Head Style:

Pan

Head Diameter:

Between 0.306 inches and 0.322 inches

Head Height:

Between 0.105 inches and 0.115 inches

Grip Diameter:

Between 0.162 inches and 0.163 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.164 inches

Grip Length:

Between 0.115 inches and 0.135 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell b and 40.0 rockwell c

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 or steel comp 4140

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, ty2, cl2 federal specification single treatment response

Thread Series Designator:

Unjc

Specification Data:

80205-nas1172 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0