## NSN 5305-01-432-5625

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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
0.363 inches	
Fastener Length:	
Between 0.472 inch	es and 0.502 inches
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.258 inch	es and 0.305 inches
Grip Diameter:	
Between 0.2485 inc	hes and 0.2495 inches
Internal Drive Styl	
Torque-set ribbed	
Thread Diameter:	
0.190 inches	
Grip Length:	
Between 0.115 inch	es and 0.135 inches
Thready Qty Per Ir	ch (tpi):
32	
Min. Tensile Stren	gth (psi):
160000 pounds per	square inch
Countersink Angle	:
Between 99.0 degre	es and 101.0 degrees
Material:	
Steel comp 4140 o	steel comp 4340 or steel comp 8740
Material Specificat	ion:
Mil-s-5626 military	pecification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military
specification 3rd ma	terial response
Surface Treatment	:
Cadmium and chro	mate
Surface Treatment	Specification:
Qq-p-416, type 2,	class 2 federal specification all treatment responses
Thread Series Des	ignator:
Unjf	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	

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**Fiig:** A003b0

Mil-std (military Standard):

Mil-s-5626 spec.