NSN 5305-01-434-8177

Shoulder Screw - Page 1 of 2



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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
0.453 inches	
Fastener Length:	
Between 1.751 inches and 1.781 inches	
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.951 inches and 1.014 inches	
Shoulder Diameter:	
0.5141 inches first shoulder and 0.5151 inches first shoulder	
Shoulder Length:	
1.303 inches first shoulder and 1.323 inches first shoulder	
Internal Drive Style:	
High-torque	
Thread Diameter:	
0.500 inches	
Fhready Qty Per Inch (tpi):	
20	
Min. Tensile Strength (psi):	
160000 pounds per square inch	
Countersink Angle:	
Between 99.0 degrees and 101.0 degrees	
Shoulder Shape:	
Round first shoulder	
Material:	
Steel comp 4140 or steel comp 4340 or steel comp 8735 or steel co	omp 8740 or steel comp 6150
Material Specification:	
Mil-s-5626 military specification 1st material response or mil-s-5000	military specification 2nd material response or mil-s-6098 military
specification 3rd material response or mil-s-6049 military specificatio	n 4th material response or mil-s-8503 military specification 5th material
response	
Surface Treatment:	
Cadmium and chromate	
Surface Treatment Specification:	
Qq-p-416, type 2, class 2 federal specification all treatment respons	es
Thread Series Designator:	
Unjf	
Specification Data:	
80205-nas1248 professional/industrial association standard	
Shelf Life:	

N/a

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

