NSN 5305-01-435-6456

Shoulder Screw - Page 1 of 2



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Thread Class:	
3a	
Thread Direction	:
Right-hand	
Thread Length:	
0.656 inches	
Fastener Length	
Between 3.829 in	ches and 3.859 inches
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.826 in	ches and 0.888 inches
Shoulder Diamet	er:
0.4672 inches fire	t shoulder and 0.4682 inches first shoulder
Shoulder Length	:
3.178 inches first	shoulder and 3.198 inches first shoulder
Internal Drive Sty	/le:
High-torque	
Thread Diameter	
0.4375 inches	
Thready Qty Per	Inch (tpi):
20	
Min. Tensile Stre	ngth (psi):
160000 pounds po	er square inch
Countersink Ang	le:
Between 99.0 deg	rees and 101.0 degrees
Shoulder Shape:	
Round first should	er
Material:	
Steel comp 4140	or steel comp 4340 or steel comp 8740
Material Specific	ation:
Mil-s-5626 military	specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military
specification 3rd r	naterial response
Surface Treatme	nt:
Cadmium and ch	romate
Surface Treatme	nt Specification:
Qq-p-416, type 2	class 2 federal specification all treatment responses
Thread Series De	esignator:
Unjf	
Specification Da	a:
80205-nas1607 p	ofessional/industrial association standard
Shelf Life:	
N/a	

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

