

View Online at <https://aerobasegroup.com/nsn/5305-01-436-1734>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Fastener Length:

Between 1.160 inches and 1.190 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.456 inches and 0.508 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.190 inches

Grip Length:

Between 0.740 inches and 0.760 inches

Thready Qty Per Inch (tpi):

32

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4340 and steel comp 8740

Material Specification:

Mil-s-6049 military specification 1st material response or ams6322 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Thread Series Designator:

Unjf

Specification Data:

80205-nas7104 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-6049 spec.