NSN 5305-01-436-4455

Shoulder Screw - Page 1 of 2



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Thr	ead Class:
3a	
Thr	ead Direction:
Rigl	nt-hand
Thr	ead Length:
0.78	31 inches
Fas	tener Length:
Bet	ween 2.516 inches and 2.546 inches
Неа	nd Style:
Flat	countersunk
Неа	nd Diameter:
Bet	ween 0.951 inches and 1.014 inches
Sho	oulder Diameter:
0.51	141 inches first shoulder and 0.5151 inches first shoulder
Sho	oulder Length:
1.74	10 inches first shoulder and 1.760 inches first shoulder
Inte	rnal Drive Style:
Higl	n-torque
Thr	ead Diameter:
0.50	00 inches
Thr	eady Qty Per Inch (tpi):
20	
Min	. Tensile Strength (psi):
160	000 pounds per square inch
Cοι	Intersink Angle:
Bet	ween 99.0 degrees and 101.0 degrees
Sho	oulder Shape:
Rou	ind first shoulder
Mat	erial:
Stee	el comp 4140 or steel comp 4340 or steel comp 8740
Mat	erial Specification:
Mil-	s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military
spe	cification 3rd material response
Sur	face Treatment:
Cac	Imium and chromate
Sur	face Treatment Specification:
Qq-	p-416, type 2, class 2 federal specification all treatment responses
Thr	ead Series Designator:
Unji	F
Spe	cification Data:
802	05-nas1708 professional/industrial association standard
She	lf Life:
N/a	

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

