

View Online at <https://aerobasegroup.com/nsn/5305-01-439-5662>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.425 inches

**Fastener Length:**

1.737 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.470 inches and 0.477 inches

**Head Height:**

0.110 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

Cross recess type ia

**Thread Diameter:**

0.250 inches

**Grip Length:**

1.312 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

100.0 degrees

**Product Name:**

Navy special project

**Material:**

Nickel alloy 718

**Material Specification:**

Mda23-118, cage76301 mfr ref single material response

**Surface Treatment:**

Aluminum

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0