

View Online at <https://aerobasegroup.com/nsn/5305-01-454-3845>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.276 inches

Fastener Length:

Between 0.6975 inches and 0.7445 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.270 inches and 0.302 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Internal Drive Style:

Torque-set ribbed

Thread Diameter:

0.190 inches

Grip Length:

Between 0.4365 inches and 0.4385 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

16000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

63.0 microinches threads

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 ty2 cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0