

View Online at <https://aerobasegroup.com/nsn/5305-01-455-9771>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.276 inches

Fastener Length:

Between 0.386 inches and 0.416 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.246 inches and 0.280 inches

Grip Diameter:

Between 0.1365 inches and 0.1375 inches

Internal Drive Style:

Cross recess type iii

Thread Diameter:

0.138 inches

Grip Length:

Between 0.115 inches and 0.135 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response and ams5732 assn standard single material response or ams5737 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416ty2 cl2zzzkj+80205-nas7501 assn standard 1st treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0